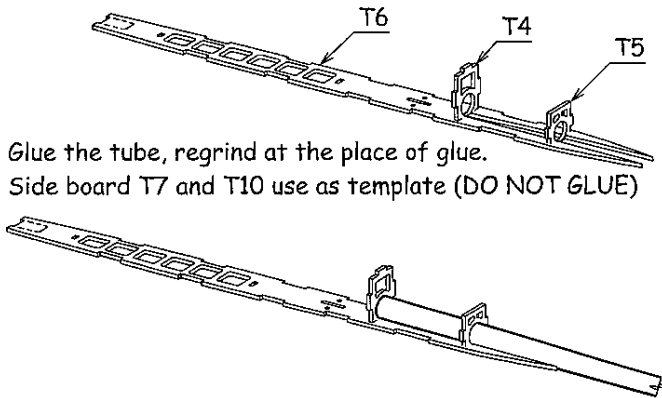
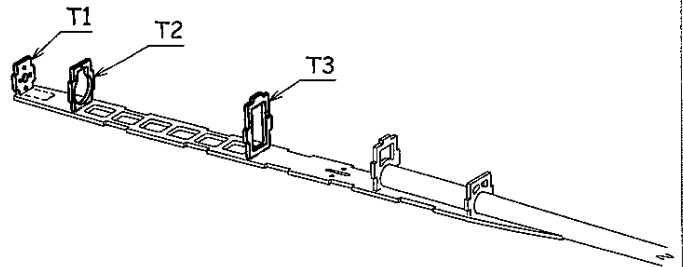


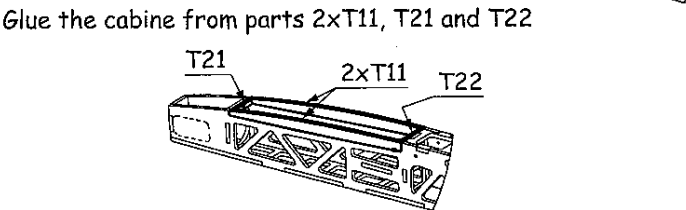
- 1 Glue T4, T5 on T6
Side board T7 and T10 use as template (DO NOT GLUE)



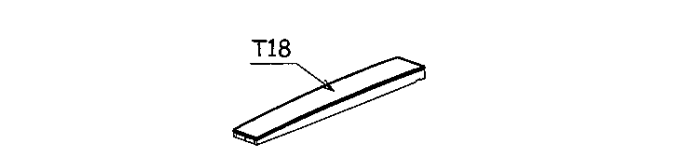
- 2 Glue crossbars T1, T2 and T3
Side board T7 and T10 use as template (DO NOT GLUE)



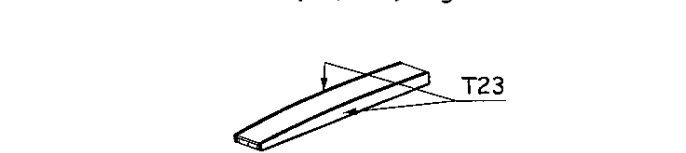
- 3 Glue crossbars T7, T8, T9 and T10
Glue the cabine from parts 2xT11, T21 and T22



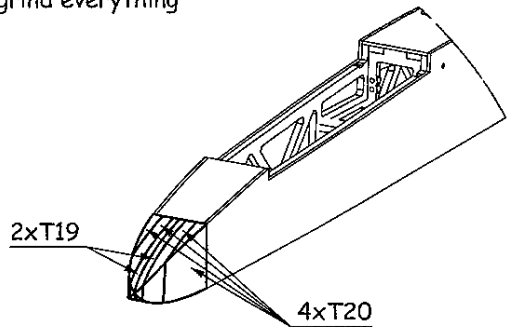
- 4 Glue the cover T14, T15, T16 (B.1,5mm) regrind sides
Glue the cover T18 (B.1,5mm) regrind sides



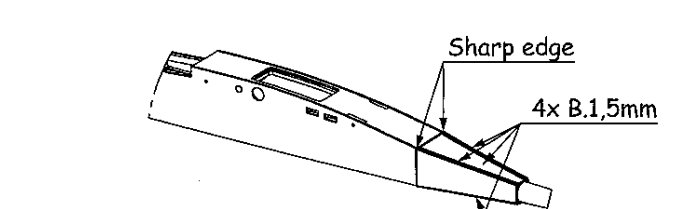
- 5 Glue side boards T12, T13 (B.1,5mm) regrind
Glue side boards 2x T23 (B.1,5mm) regrind



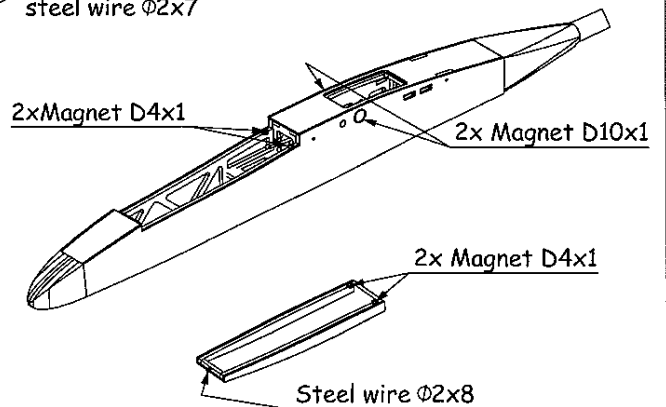
- 6 Glue the front of fuselage 2xT19 a 4xT20
regrind everything



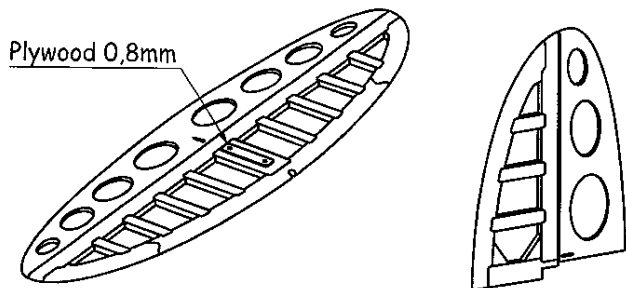
- 7 Glue the laminate tube in $\phi 6 \times 0,5$
Glue the conus (4x B.1,5mm)



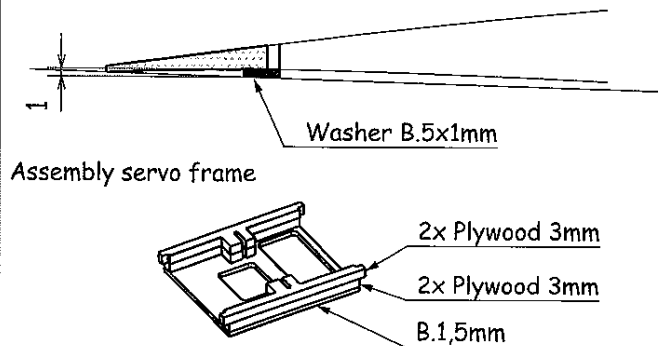
- 8 Glue 4x Magnet D4x1, 2x Magnet D10x1 and steel wire $\phi 2 \times 7$



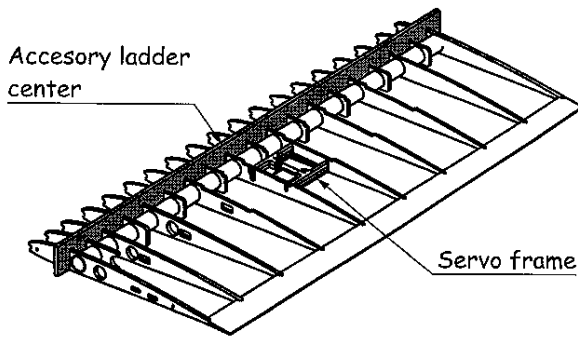
- 9 Glue elevator and ruder on plane board according to plan. Re-grind if needed and a fit contact areas. Re-grind everything and re-grind to profile according to plan. Glue the plywood 0,8 mm on elevator.



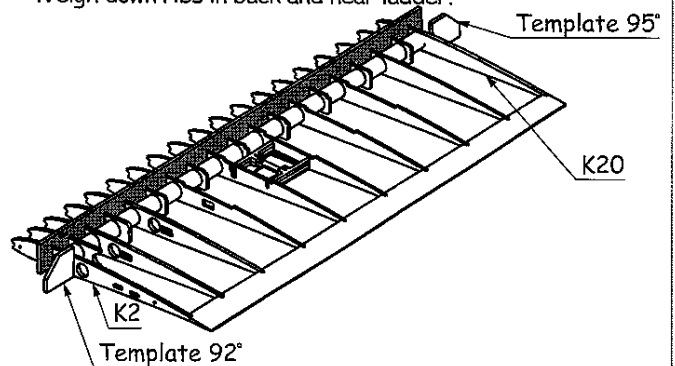
- 10 Wing center: Glue washer 1x5 mm (red) on plan under trailing edge using tape and pin trailing edge.



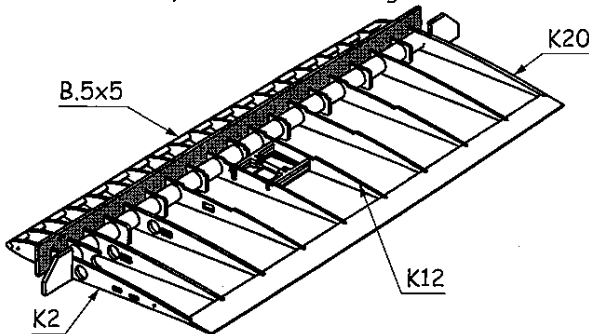
- 11 Put ribs and servo frames to breaks in wing trailing edge. Constitute with accessory ladder in the front. Put the tube in, re-grind holes in ribs if necessary.



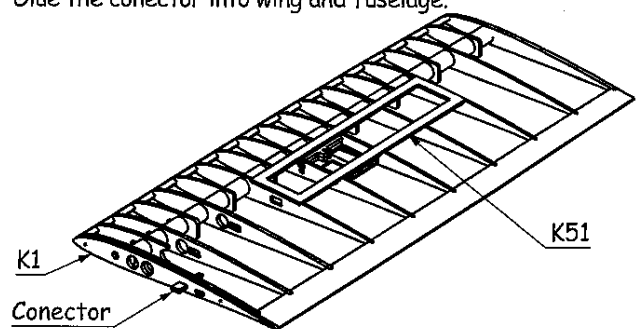
- 12 Constitute rib K2 according to plywood template 92° cut B-B. Constitute rib K20 according to plywood template 95° cut C-C. Weigh down ribs in back and near ladder.



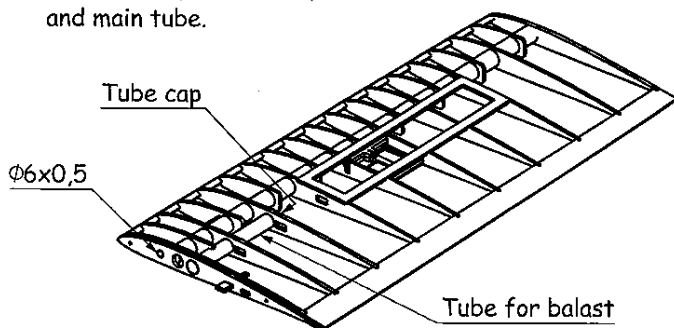
- 13 Glue leading edge and wing trailing edge on ribs K2, K12 a K20. Than glue ribs on wing trailing edge (thin second glue). Rest ribs synchronize on board and glue. Glue the tube by middle thin second glue.



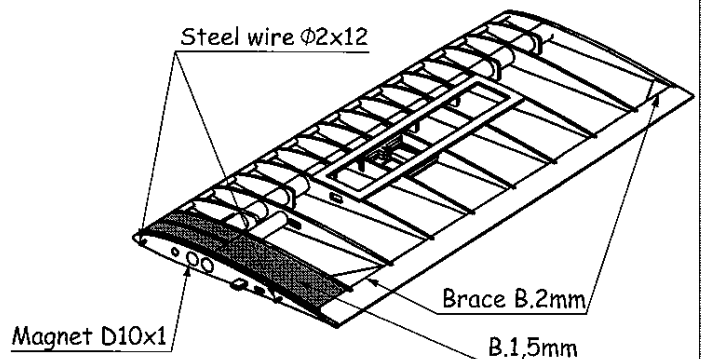
- 14 Re-grind the tube, leading edge and trailing edge on side ribs. Glue frame on shield K51 and rib K1. Shave leading edge and trailing edge, re-grind to profile. Glue the connector into wing and fuselage.



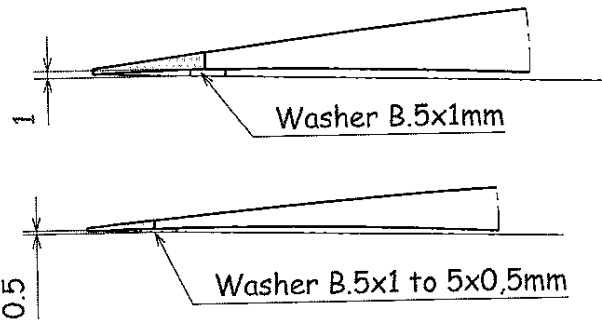
- 15 Glue the tubes into ribs and plywood tube cap into tube for balast using epoxide. Create overpass from epoxide between tube $\Phi 6 \times 0,5$ and main tube.



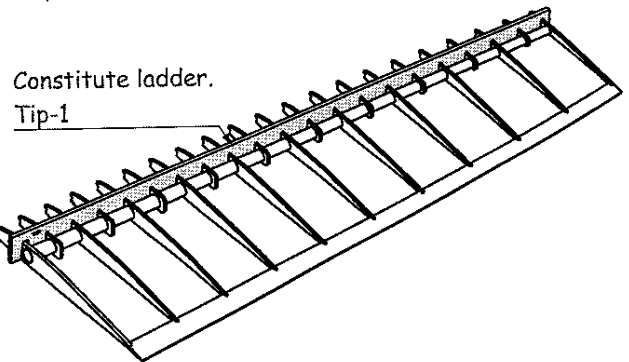
- 16 Finish glueing the cover from B.1,5, glue braces B.2 mm. Glue the magnet D10x1 and steel wire $\Phi 2 \times 12$ in



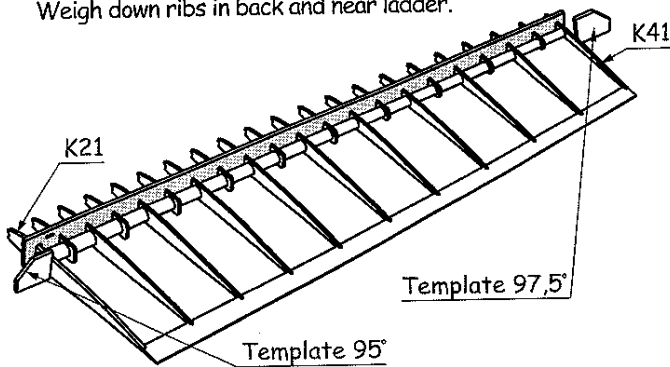
- 17** Tip-1:
Glue washer 1x5 on 0,5x5mm (green)
on plan under trailing edge using tape and pin trailing edge.



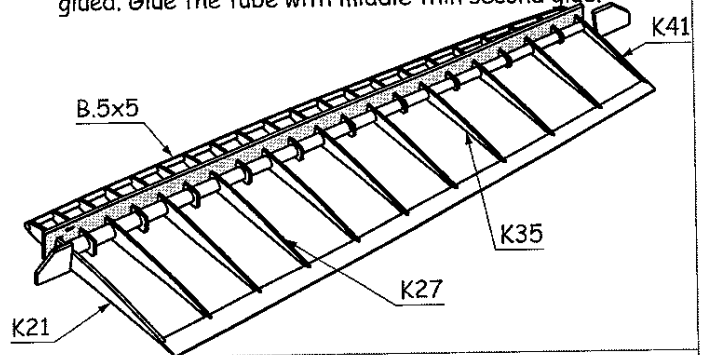
- 18** Put ribs into breaks intrailing edge.
In front side constitute by constitute ladder.
Input the tube, regrind the holes in ribs if needed.



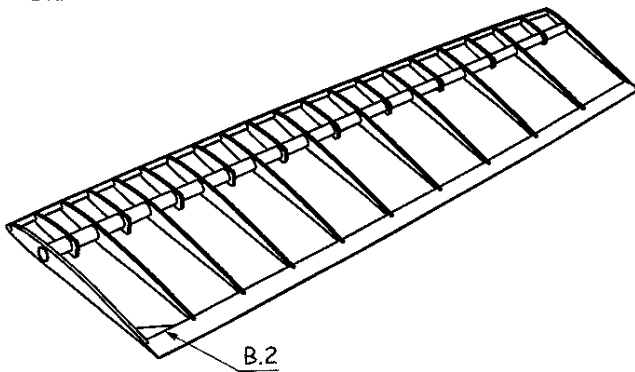
- 19** Constitute rib K21 according to plywood template 95° cut C-C.
Constitute rib K41 according to plywood template 97,5° cut D-D
Weigh down ribs in back and near ladder.



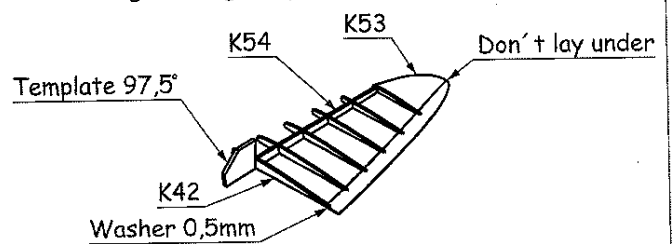
- 20** Glue leading edge and trailing edge on ribs K21, K27, K35
and K41. Than glue ribs on trailing edge (thin second glue).
Rest ribs will be synchronized on leading edge and can be
glued. Glue the tube with middle thin second glue.



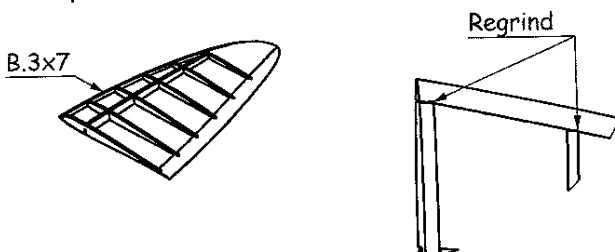
- 21** Shave leading edge and trailing edge, regrind to profile.
Glue the brace B.2mm



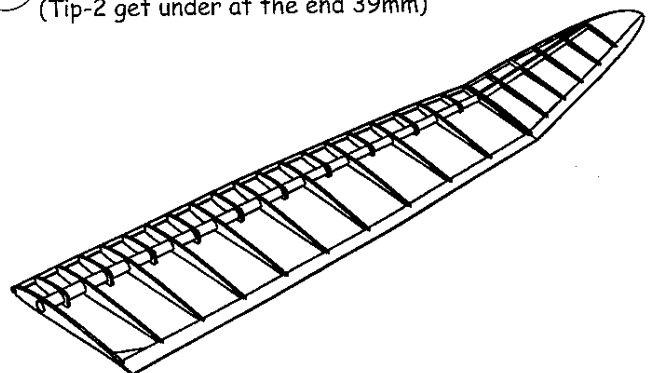
- 22** Tip-2:
Glue the end of washer 1x5 on 0,5x5mm (green) on plan
under trailing edge using tape. Don't lay under ending
curve K53. Pin trailing edge and ending curve.
Glue ladder K54 and ribs K42-47.
Rib K42 glue using template 97,5°.



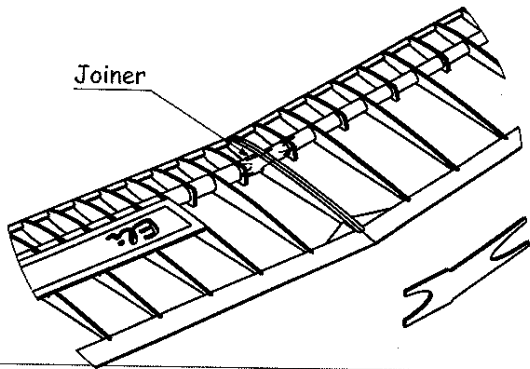
- 23** Softly regrind the ribs into the form of leading edge.
Glue leading edge B.3x7.
Regrind leading edge, trailing edge and ending curve
into profile.



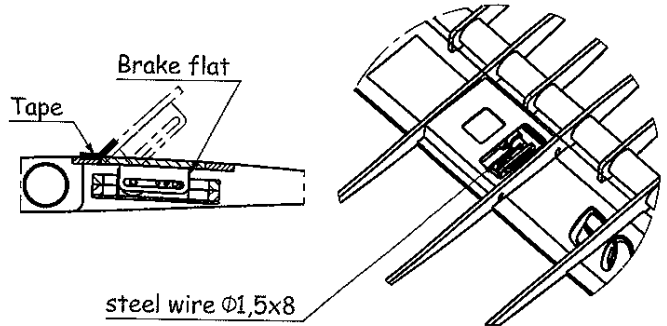
- 24** Glue Tip-1 and Tip-2 abut together under 15° angle.
(Tip-2 get under at the end 39mm)



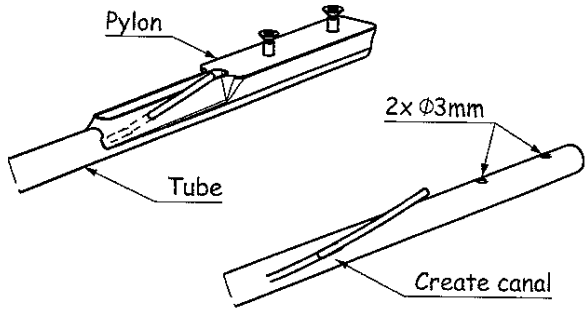
25 Glue center with tip by epoxide using joiner under 10° angle (end of tip-1 get under 79mm)
Gently regrind tubes inside.



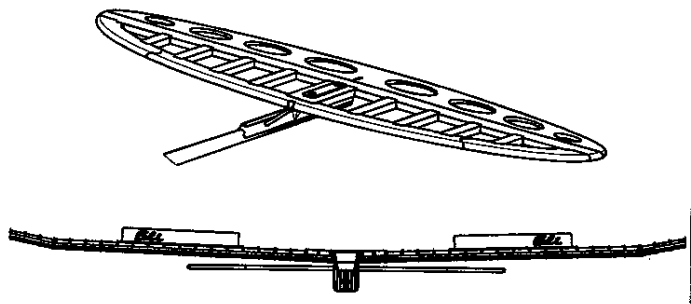
26 Put wire $\Phi 1,5 \times 8$ into the servo lever, together with servo put into the frame. Tape the brake and glue the brake flat on it.



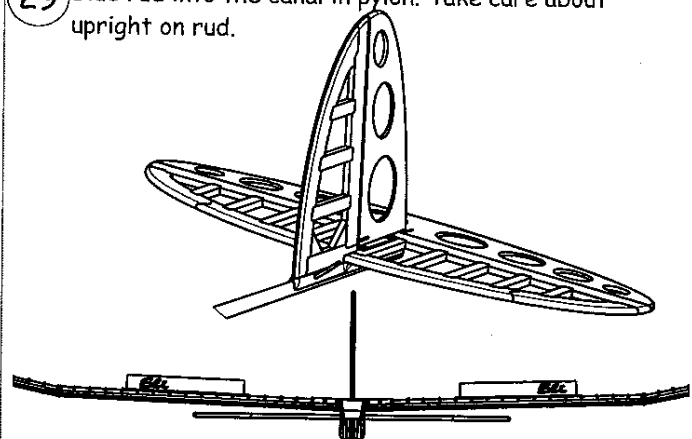
27 Measure the length of tube according to plan, add pylon and mark the place for canal for rod of ruder and screws of elevator $\Phi 3\text{mm}$.



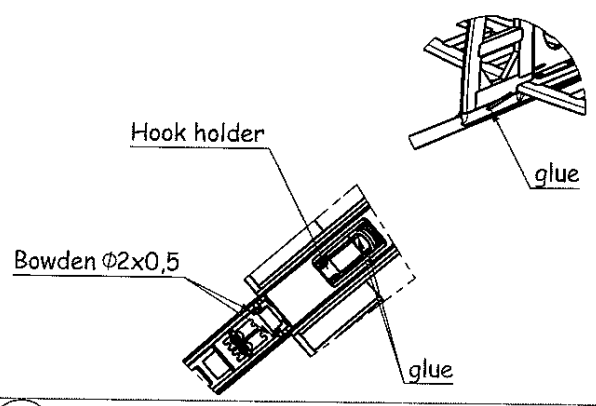
28 Screw the elevator on pylon. Glue the pylon on tube than, control elevator with wing.



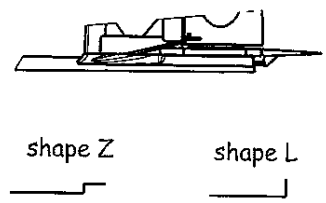
29 Glue ruder into the canal in pylon. Take care about upright on ruder.



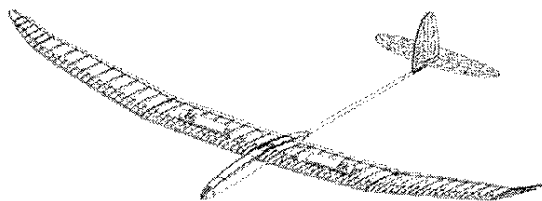
30 Put the hook holder into fuselage. Glue bowdens on rods $\Phi 2 \times 0,5$.



31 Cover the model, glue flaps and brakes with tape. Control turning of the wing, on tip-1 negative 1-2mm and on tip-2 negative 2-3 mm. Glue levers on ruder and elevator. Use steel wire $\Phi 0,8\text{mm}$ as a rod. Curve on the rudder and servos into L or Z shape.



32 Install electronics into model, balance the model on center of gravity 75 to 78mm
Servos:
elevator and ruder servo 2x 8mm (8g)
brakes 2x 8mm (4g)



F3-RES Eli		
Bill of material		
1	Tube D16,4 to 7,5x0,4 L=850mm	1
2	Tube D12,8x0,4 L=825mm	1
3	Tube D11,9 to 5,8x0,4 L=500mm	2
4	Plywood cuts Pr.3mm 1/2	1
5	Plywood cuts Pr.3mm 2/2	1
6	Balsa cuts B.5 1/2	1
7	Balsa cuts B.5 2/2	1
8	Balsa cuts B.4	1
9	Balsa cuts B.3	1
10	Balsa cuts B.2 1/2	2
11	Balsa cuts B.2 2/2	1
12	Balsa cuts B.2	1
13	Spruce cuts 2mm	2
14	Balsa cuts B.1,5 1/2	1
15	Balsa cuts B.1,5 2/2	1
16	Balsa 1,5mm 100x140	2
17	Balsa 5x5 L=470mm	2
18	Balsa 5x5 L=405mm	2
19	Balsa 3x7 L=200mm (shaped)	2
20	Rod D2mm L=1000mm	2
21	Steel wire 0,8mm L=1000mm	2
22	Washer center (red)	1
23	Washer tips (green)	1
24	Sticker	2
25	Instructions	1
26	Plan A0	1

Content of sack		
27	WOOD Conus on fuselage B. 1,5mm	4
28	WOOD Servo frame	2
29	WOOD Pylon	1
30	WOOD Hook holder	1
31	WOOD Break flat	2
32	WOOD Lever	2
33	Laminate tube D10x0,5 L=90mm	2
34	Laminate tube D6x0,5 L=180mm	1
35	Plywood for elevator 0,8mm	1
36	Tube ending pr.3mm	2
37	Wing joiner cuprexit	2
38	Steel wire D 5 L=165 mm	1
39	Steel wire D 2 L=12 mm	4
40	Steel wire D 2 L=8 mm	1
41	Steel wire D 1,5=8 mm	2
42	Magnet D4x1	4
43	Magnet D10x1	4
44	Hook	1
45	Screw M3x10	2
46	Screw countersunk M3x10	2
47	Nut M3	4
48	Washer D3	2

F3-RES
Eli

